# INDIAN BUREAU OF MINES MINERALS DEVELOPMENT AND REGULATION DIVISION

#### MCDR INSPECTION REPORT

### Ranchi regional office

Mine file No : JHK/LTH/BX/251/RRO Mine code : 07JHK19002

(i) Name of the Inspecting : SQO1 ) B K SINGH

Officer and ID No.

(ii) Designation : Assistant Mining Geologis

(iii) Accompaning mine : Shri R. Ambastha, Mining Engineer and Shri Victor Bas

Official with Designation

(iv) Date of Inspection : 15/11/2018
(v) Prev.inspection date : 09/11/2017

PART-I : GENERAL INFORMATION

(a) Mine Name : CHIRO KUKUD BAUXITE MINE

(b) Registration NO. : IBM/935/2011

(c) Category : A Other than Fully Mech.

(d) Type of Working : Opencast

(e) Postal address

State : JHARKHAND District : LATEHAR

Village : CHIRO AND KUKUD

Taluka : MAHUADANR

Post office : CHIRO AND KUKUD

Pin Code

FAX No. : 06526- 224118

E-mail : bijesh.jha@adityabirla.com

Phone : 06526-224016, 224112

:

(f) Police Station : MAHUADANR
(g) First opening date : 29/01/1985

(h) Weekly day of rest : SUN

2. Address for : VILL.-CHIRO & KUKUD

correspondance TALUKA - MAHUADANR

DISTT. - LATEHAR (JHK)

3. (a) Lease Number : BHR0229 (b) Lease area : 166.68

(c) Period of lease : 20

(d) Date of Expiry : 28/01/2005

4. Mineral worked : BAUXITE Main

5. Name and Address of the

Lessee : M/S HINDALCO INDUSRIES LTD.

COURT ROAD, LOHARDAGA,

LOHARDAGA JHARKHAND

Phone:06526 - 224012 & 224118

FAX :06526-224112, 224016 & 0651- 2330782

Owner : K.N.BHANDARI

M/s Hindalco Industries Ltd

P.O. Renukoot Dist.

Sonebhadra (UP) SONBHADRA

UTTAR PRADESH

Phone: FAX:

Agent : B.K.JHA

M/s HINDALCO INDUSTRIES Ltd. COURT ROAD PO& DIST -LOHARDAGA (JHK) LOHARDAGA

JHARKHAND

Phone: Mob- 941708929, 06526-224112/224015

FAX : 06526-224118

Mining Engineer

Name : SRI R.R.P.AMBASTHA, Full Time

Qualification : B.E(MIN)
Appointment/ : 01/08/2006

Termination date

Geologist

Name : SRI TAPAS GACHHAYAT, Full Time

Qualification : M.Sc(GEOLOGY)
Appointment/ : 01/04/2012

Termination date

Manager

Name : Rajesh Ambashtha

Qualification : AMIE(Mining) with FCC

Appointment/ : 01/08/2006

Termination date

6. Date of approval of Mining : Renewal under rule 24 MCR1960 17/05/2006 Plan/Scheme of Mining Mining Scheme rule 12 MCDR1988 17/08/2012 FMCP under 23C(1) 20/11/2014

MP modif under MCR 1960 20/05/2016

PAGE : 3

PART - II : OBSERVATION/COMMENTS OF INSPECTING OFFICERS

## Exploration :

Sl.No.	Item	Proposals	Actual work	Remarks
1a	Backlog of previous year	There was no proposal of exploration in the modification in approved mining plan approved on 20/05/2016 for the period from 2015-16 to 2019-20.	No backlog of previous year exploration exist in the mine.	Lease area is fully explored.
1b	Exploration over lease area for geological axis 1 or 2	There was no proposal of exploration over lease area in the modification in approved mining plan approved on 20/05/2016 for the period from 2015-16 to 2019-20.	No exploration done during 2017-18	No proposal for exploration during the plan period was there.
1c	Exploration Agencies and Expenditure in lakh rupees during the year	There was no proposal of exploration over lease area in the modification in approved mining plan approved on 20/05/2016 for the period from 2015-16 to 2019-20.	No exploration done during 2017-18	

1d Balance area to be explored to bring Geological axis in 1 or 2

There was no proposal of exploration over lease area in the modification in approved mining plan approved on 20/05/2016 for the period from 2015-16 to 2019-20.

Out of total lease area of 166.68 ha, lease renewal was applied for 152.57 ha excluding 14.11 Ha of Forest area (FMCP approved on 20.11.2014). Total 80.87 ha of area has been covered under exploration through drilling and about 71.70 Ha area remained yet to be explored on the Northern, Eastern and Southern part of lease area. The Eastern part of the lease area was very steep and not approachable easily.

1e Balance reserve as on 01/04/20

As per modification in approved mining Plan approved on 20/05/2016 for the period from 2015-16 to 2019-20, the Reserve/Resou rce as on 01.04.2015 was as given below:i. Proved Reserve(111): 1151326 MT; ii. Probable Reserve(122): 1104813 MT; Avg. grade A1203 - (+)43.5% and SiO2-(-)3.69%.

After depleting the production of271990 MT for the period from 2015-16 & 217-18, the Reserve position as on 01.04.2018 is given below:i. Proved Reserve (111): 879336 MT
ii. Probable Reserve

(122): 1104813 MT

1f General remarks of inspecting officers on geology, exploration etc

Not applicable.

Bauxite deposit of the area is mostly associated with laterite, occurs as irregular and discontinuous lenses or tabular bodies within the laterite capping. The thickness of different litho horizons observed in the quarry face is:i. OB, consisting of Soil, Morrum and Laterite: 5-6m; ii. Bauxite Ore: 3-5m; The Bauxite in the area was again underlain by a layer of Laterite followed by Lithomarge. Total 197 BHs were given in the area covering 80.87 Ha area for G1 and G2 level of exploration.

## Development :

Sl.No.	Item	Propasals	Actual work	Remarks
2a	Location of development w.r.t.lease area	it was	Mining was carried in quarry noA3.	
2b	Separate benches in topsoil, overburden and minerals (Rule 15)	Separate benches in Overburden (Top soil, Morrum and Laterite) and Ore were proposed to be developed., it was proposed to develop 01 bench each in Overburden and Bauxite Ore with dimension of 5m X 6m in OB and 6m X 6m in Ore.	Separate benches in Overburden (Top soil , Morrum and Laterite) and Bauxite were developed in both the Quarries.	Mining was stopped by MOEF vide letter dated 10.06.2018 as area lies within 10 kms of wild life sanctuary.

2c	Stripping ratio or ore to OB ratio	Proposed production was 99204 MT and waste generation was 10783 m3 and stripping ratio during 2017-18was Not available	During 2017-18 Production of bauxite was 90130 MT and waste generation was 127590cum .
2d	Quantity of topsoil generation in m3	As per approved Document , Proposed top soil generation was112046.5m3 cum during 2017-18.	The Top soil generation figure was not available.
2e	Quantity of overburden generation in m3	As per modification in approved Mining Plan proposed generation of OB during 2017-18was 10783.01m3 cum	The quantity of OB generated during 2015-16 wasNA.
2f	General remarks of inspecting officers on development of pit w.r.t. type of deposit etc	NA	During the plan period 2015-16 to 2019-20 it was proposed to devlop quarry no-1 (A1-A5)

## Exploitation:

Sl.No.	Item	Propasals	Actual work	Remarks
3a	Number of pit proposed for production	year 2017-18 it was planned	Mining was carried out in the quarry no. A3 as per the proposal in the approved document.	

3b Quantity of ROM mineral production proposed

As per modification in approved Mining Plan on were given below:-20/5/2016, proposed

production during the plan period from 2015-16 to 2019-20 is

given below: 2015-16: 95096

2016-17: 99118 MT 2017-18: 99204 MT

2018-19 :99433

2019-20 :99458

МТ

Recovery of 3c sailable/usable production

During the year2017-18, 80% recovery of

recovery of bauxite from

mineral from ROM saleable/useab ROM was 80%. le mineral

from ROM production was proposed during the year 2017-18.

3d Quantity of mineral reject generation

mineral rejects made in the

approved document during the plan period from 2015-16 to 2019-20.

No proposal of No mineral reject

The quantity of ROM

during previous years

mineral production

2012-13: 64847 MT

2013-14: 52929 MT

2014-15: 75631 MT

2015-16 : 94290 MT

2016-17 : 87570 MT

2017-18:99130 MT

generation was reported from the mine during the generation was year2017-18. The entire bauxite ore produced from the mine is used for captive consumption.

Grade of mineral No proposal of Not applicable as no rejects mineral mineral reject generation and rejects generation was reported threshold value generation was from the mine during the declared. made in the year 2017-18. approved document during the plan period from 2015-16 to 2019-20. The Threshold value of Bauxite is 30% Al203(Min) and <5% SiO2. 3f Quantity of sub No proposal of No generation of subgrade mineral grade mineral was sub grade reported from the mine generation. mineral generation was during the year 2017-18. made in the The entire bauxite ore approved produced from the mine is used for captive document during the consumption. plan period from 2015-16 to 2019-20. Grade of sub 3g No proposal of Not applicable as no sub grade mineral sub grade grade mineral generation generation mineral was reported from the generation was mine during the year made in the 2017-18. approved document during the plan period from 2015-16 to 2019-20. 3h Manual / As per The bauxite is mined out Mechanised modification manually from the method adopted in approved blasted material. Manual for segregating Mining Plan sorting, sizing and from ROM approved on screening were done at 20/05/2016, mine site for

manual method

was proposed

segregating from ROM.

for

segregation of bauxite

from ROM.

3i Any analysis or beneficiation study proposed and carried out for sub grade mineral and rejects.

study was proposed for sub-grade mineral and reject no sub-grade and reject material was proposed to be generated from the mine as per approved modification in approved mining plan dated 20/05/2016.

No analysis or No analysis or beneficiation beneficiation study was study was carried out for sub-proposed for grade mineral and reject sub-grade mineral and mineral and reject reject material was reported to material since be generated from the no sub-grade mine.

3j Provision of drilling and blasting in mineral benches

As per modification 2019-20 there was provision of drilling and blasting in hard surface of laterite and bauxite. Drilling was proposed by Wagon Drill of 100mm dia and depth ranges from 3 to 5m with burden and spacing at 2.5m X 3m and JH for secondery blasting. Explosive proposed are detonating fuse, ANFO, OD & safety fuse.

As per Drilling with Wagon modification drill (100 mm dia) and in approved MP blasting were done as for 2015-16 to per proposal in the 2019-20 there approved document under was provision of drilling of mine foreman.

and blasting Detonating cord relays in hard are used to minimise surface of ground vibration, fly laterite and rock & air blast.

Explosives are not stored in the magazine. Indent of explosives are done from supplier in advance. Received explosives are used in same day as the area is sensitive. blasting operation is conducted between 12.00 noon to 2.00 PM.

3k Provision of mining machineries in mineral benches

The following machineries per approved Modification in Mining Plan:i. Wagon drill (Crawler mounted): 01 no.(100 mm dia); ii. JH Drill: 01 no. (37mm dia); iii. Compressor: 01 no. (350 cfm); iv. Excavator:

Compressor: 01
no. (350 cfm);
iv. Excavator:
01 no. (0.9
cu.m);
v. Loader: 01
no. (2.6
cu.m);
vi. Dumper: 04
nos. (4
cu.m)/10
tonnes;
vii. Dumper:
04 nos. (6.5
cu.m)/16
tonnes;
viii. Water
tanker: 01 no.

(10,000 Ltr).
ix. Rock
breaker (JCB):

01 no.

The following The list of machineries M machineries reported to be deployed by were proposed in the mine during the to be deployed inspection of the mine of in the mine as were given below:

per approved No machinery was there Modification as mining was not in

operation.

Minng was stopped by MOEF as area lies within 10 km of wild life sanctuary.

31 Whether height As per of benches in approved overburden and Modificat mineral suitable in Mining for method of Plan, it mining proposed in MP/SOM maintain

As per The hei approved overbur Modification varies in Mining in baux Plan, it was height proposed to between maintain the height of benches in OB conform at 5m and in 'A'-OTF mineral within mining. 6m. Whereas the bench width was proposed to be maintained

within 6m both in OB and Ore.

The height of the overburden benches varies from 3-4m while in bauxite, the bench height was maintained between 1.5-2m. The height and width of benches were in conformable with the 'A'-OTFM method of mining

Total area covered under excavation/pits

As per approved Modification in Mining Plan, total area proposed to be covered under excavation during the plan period was 12.57 ha. The year wise proposal for area to be mined out was: 2015-16: 2.89 ha, 2016-17: 1.26 ha, 2017-18: 2.5ha, 2018-19: 2.04 ha and 2019-20: 3.88 ha.

As on 01.04.2018 total area under excavation was 19.84ha, current working-1.63ha, Reclamation and rehabilitation-18.21ha and under progessive mine closure plan-3.59ha.

3n Ore to OB ratio for the pit/mine approved

As per the during the year. modification in mining plan, the proposed production during the year2017-18 was 99204 MT and waste generation was 10783m3.

During the year 2017-18, the actual production of ore was 90130MT and waste generation was NA.

30 Total area put in use under different heads at the end of year

As per approved Modification in Mining Plan workingfrom 2015-16 to 2019-20, the area put in use under different heads was Quarry (including reclaimed area) 23.47 ha (20.44 ha), infrastucture: 0.45 ha, Road: 0.34 ha, Retaining

wall/Garland drain: 0.52

ha.

As on 01.04.2018 total area under excavation was 19.84ha, current for the period 1.63ha, Reclamation and rehabilitation-18.21ha and under progessive mine closure plan-3.59ha.

Production of **3p** ROM mineral during the last five year period during last as applicable

Proposed production schedule given below:i. 2012-13: 95181 MT; ii. 2013-14: 95277MT; iii. 2014-15: 95327 MT. iv. 2015-16: 95056 MT v. 2016-17 : 99118 MT vi.2017-18:99204 MT

The quantity of ROM mineral production during the last five year period were as five years was given below:i. 2012-13: 64847 MT; ii. 2013-14: 52929 MT; iii. 2014-15: 75631 MT. iv. 2015-16 : 94290 MT v. 2016-17 : 87570 MT vi.2017-18 :90130 MT

3q General remarks of inspecting officers on method of mining etc.

Not applicable. A'- OTFM category of opencast mining method was adopted in the mine. The bench height in OB was maintained at 3m to 4m and in Ore it was maintained at 1.5 to 2m, which were within the proposed limit. The bauxite is mined out manually from the blasted material. Manual sorting, sizing and screening were done at mine site for segregation of bauxite from ROM. The laterite/morrum and intercaleted waste are used for backfilling the

mined out areas for

reclamation.

Minng was stopped by MOEF as area lies within 10 km of wild life sanctuary.Mine was not working during inspecton.

Solid Waste Management - Dumping:

Sl.No. Item Propasals Actual work Remarks 4a Separate dumping As per of topsoil, OB approve and mineral Modific rejects (Rule in Min. 32,33) dated

approved Modification dated dated 20.05.2016, there was no proposal for separate soil, OB (Morrum/Lateri te) and reject material. There was proposal for simultaneous backfilling of OB (laterite / morrum) and the intercalated waste in the mined out areas and spreading top soil over the backfilled area for reclamation purpose.

As per There was no separate approved dump of top soil, OB Modification (Morrum / Laterite) and in Mining Plan mineral rejects within dated dated the lease area. The 20.05.2016, entire OB there was no proposal for intercaleted waste are separate used for backfilling the dumping of top mined out areas for soil, OB reclamation.

4b Location of topsoil, OB and mineral reject dumps

As per approved Modification dated dated 20.05.2016, there was no proposal for separate soil, OB (Morrum/Lateri te) and reject material. There was proposal for simultaneous backfilling of OB (laterite / morrum) and the intercalated waste in the mined out areas and spreading top soil over the backfilled area for reclamation purpose.

As per There was no separate approved dump of top soil, OB Modification (Morrum / Laterite) and in Mining Plan mineral rejects within dated dated the lease area. The 20.05.2016, entire OB there was no proposal for intercaleted waste are separate used for backfilling the dumping of top mined out areas for soil, OB reclamation.

Number of dumps 4c within lease

of lease area

As per approved area and outside Modification in Mining Plan dated dated

Not applicable as there was no dump within or ouitside the lease area.

20.05.2016, there was no proposal for separate dumping of top soil, OB (Morrum/Lateri te) and reject material. There was proposal for simultaneous backfilling of OB (laterite / morrum) and the intercalated waste in the mined out areas and spreading top soil over the backfilled area for reclamation purpose.

4d Location of dumps w.r.t. ultimate pit limit (Rule 16)

As per approved Modification in Mining Plan dated dated 20.05.2016, there was no proposal for separate dumping of top soil, OB (Morrum/Lateri te) and reject material. There was proposal for simultaneous backfilling of OB (laterite / morrum) and the intercalated waste in the mined out areas and spreading top soil over the backfilled area for reclamation

Not applicable as there was no dump within or ouitside the lease area.

Number of active As per and alive dumps. approved

4e

As per Not a approved was n Modification dump in Mining Plan area. dated dated 20.05.2016, there was no proposal for separate dumping of top soil, OB (Morrum/Laterite) and reject material within the lease area.

purpose.

Not applicable as there was no active and alive dump within the lease

4f Number of dead dumps.

As per approved Modification in Mining Plan dated dated 20.05.2016,

Not applicable as there was no dead dump within the lease area.

there was no proposal for separate dumping of top soil, OB (Morrum/Lateri

te) and reject

material.

4g Number of dumps established.

Not applicable as there As per approved was no dump within the lease area.

Modification in Mining Plan dated dated 20.05.2016, there was no proposal for separate dumping of top soil, OB (Morrum/Lateri te) and reject material

within lease

area.

4h Whether Retaining wall or garland drain Modification all along dumps are there.

As per approved in Mining Plan dated dated 20.05.2016,

there was no proposal for separate dumping of top soil, OB (Morrum/Lateri te) and reject

material within lease

area.

Not applicable as there was no dump within the lease area.

Remarks

4i	Length of Retaining wall or garland drain all along dumps	As per approved document, there was no proposal for separate dumping of top soil, OB (Morrum/Laterite) and reject material within lease area.	Not applicable as there was no dump within the lease area.
<b>4</b> j	Number of settling ponds	There was no such proposal for construction of settling pond.	No settling pond was created within the mining lease area as on date of inspection.
4k	Specific comments of inspecting officer on waste dump management	Not applicable.	There was no separate dump of top soil, OB (Morrum / Laterite) and mineral rejects within the lease area. The entire OB (laterite/morrum) and intercaleted waste are used for backfilling the mined out areas for reclamation. Hence no comments can be given.

Actual work

Solid Waste Management - Backfilling:

Propasals

Sl.No.

Item

5a Status of part or full extraction of mineral from

extraction of mineral from mined out area before starting backfilling.

As per modification in approved mining plan dated 20.05.2016, there was proposal for full extraction of

extraction of mineral from mined out area before starting backfilling i.e

simultaneous

backfilling of OB and waste material along with top soil spreading over the backfilled mined out

areas for reclamation.

Area under backfilling of mined out area

5b

As per modification in approved mining plan dated 20.05.2016,

there was proposal for backfilling of about 12.48 ha area. The proposed year wise area to

be backfilled is given

below:-2015-16: 2.59

На

2016-17: 1.676 Ha

2017-18 : 3.2

На

2018-19 : 2.01

На

2019-20 : 3.0

На

Simultaneous backfilling of OB and waste material and spreading of top soil over backfilled areas were in practice in the mine after complete extraction of mineral from the active mining part of the

lease.

As on 01.04.2018, about 18.21 ha area was reported backfilled /reclaimed out of 19.84 ha of excavated area.

5c

Concurrent use of topsoil for restoration or rehabilitation of mineral out area (Rule 32)

As per approved Modification dated dated 20.05.2016, there was proposal for concurrent use available. of top soil for restoration / rehabilitation of the mined out areas. There was proposal for simultaneous backfilling of OB and intercalated waste in the mined out areas and spreading of top soil over the backfilled area for reclamation purpose. During the plan period 2015-16 to 2019-20, about

474510 Cu.m of top soil was proposed to be

spreading over backfilled area.

used for

Simultaneous backfilling of mined out areas with OB and waste and in Mining Plan spreading of top soil over backfilled area was in practice. Quantity of top soil used during the year was not

5d	Total area fully reclaimed and rehabilitated	As per approved Modification in Mining Plan dated dated 20.05.2016, about 12.48 Ha area was proposed to be backfilled and reclaimed during the plan period 2015-16 to 2019-20. Out of 12.48 ha, about 4.66 ha was proposed to be rehabilitated through plantation.		
5e	General remarks of inspecting officers on backfilling and reclamation etc.	Not applicable.	Simultaneous backfilling of OB and waste material and spreading of top soil over backfilled areas were in practice in the mine after complete extraction of mineral from the active mining part of the lease. As on 01.04.2018, about18.21area reclaimedand rehabilitated .During 2017-18 total plantation was 1900covering an area of 0.80ha.	

### Progressive Mine Clousre Plan:

Sl.No.	Item	Propasals	Actual work	Remarks
6a	Whether Annual report on PMCP submitted on time and correctly. Rule 23 E(2).	No such proposal was there in the modification in approved mining plan approved on 20/05/2016 for the period from 2015-16 to 2019-20.	Lessee has submitted annual report on PMCP for the year 2017-18.	

6b Area available As on 01.04.2018, out There was proposal for of19.84 ha of broken rehabilitation rehabilitaion area, about 18.21ha area (ha) . of 4.66 ha has been reclaimed. and area through 5.19ha area plantation rehabilitated by over afforestation 1203 backfilled trees. area during plan period 2015-16 to 2019-20. бс afforestation There was As reported during the done (ha). proposal for inspection, total area plantation of covered under 945 plants plantation was about 0.80ha by planting 1900 over an area of 0.423 ha plants as on 2017-18. area during the year 2017-18 as per the modification in approved mining plan for the year 2015-16 to 2019-20. 6d No. of saplings There was As reported during the inspection, total area planted during proposal for the year plantation of covered under 945 plants plantation was about over an area 0.80ha by planting 1900 of 0.423 ha plants as on 2017-18. area during the year 2017-18 as per the modification in approved mining plan for the year 2015-16 to 2019-20. As per the бе Cumulative no cumulative plantation .of plants carried as on 01.04.2018 approved modification was 12203 covering an area of 5.19 ha. in approved mining plan for the period from 2015-16 to 2019-20, there was proposal for plantation of about 9685 nos. of plants

over an area of 4.66 ha.

6f	Any other method of rehabilitation	No other proposal was available in the approved document.	Only plantation has been reported over the backfilled area and no other method of rehabilitation was adopted.
6g	Cost incurred on watch and care during the year	No proposal of cost incurred on watch and care was available in the approved document.	No information available on the cost incurred on watch and care during the year.
6h	Compliance on reclamation and rehabilitation by backfilling (i) Voids available for backfilling ( Lx B x D	As per modification in approved Mining plan for the year 2015-16 to 2019-20, there was proposal for reclamation of about 12.57 ha area during the plan period.	As on 01.04.2018, out of19.84 ha of broken area, about 18.21ha area has been reclaimed. and 5.19ha area rehabilitated by afforestation 1203 trees.
6i	Compliance on reclamation and rehabilitation by backfilling (ii) Voids filled by waste / tailings	As per modification in approved Mining plan for the year 2015-16 to 2019-20, there was proposal for reclamation of about 12.57 ha area during the plan period.	As on 01.04.2018, out of19.84 ha of broken area, about 18.21ha area has been reclaimed. and 5.19ha area rehabilitated by afforestation 1203 trees.
6j	Compliance on reclamation and rehabilitation by backfilling (iii)Afforestati on on backfilled area	There was proposal for rehabilitation of 4.66 ha area through plantation over backfilled area by planting 9685 saplings during the plan period 2015-16 to 2019-20.	As reported during the inspection, total area covered under plantation was about 0.80ha by planting 1900 plants as on 2017-18.

6k	Compliance on reclamation and rehabilitation by backfilling (iv) Rehabilitation by making water reservoir	As per modification in approved Mining plan, there was no proposal for making water reservoir in the lease area.	No water reservoir was created within the lease area.
61	Compliance on reclamation and rehabilitation by backfilling (v)any other specific means.	There was no other proposal in the approved document.	Not applicable.
6m	Compliance of rehabilitation of waste land within lease (i)afforestation	There was no recorded waste land within the lease area.	Not applicable.
6n	Compliance of rehabilitation of waste land within lease (ii)Area rehabilitation (ha)	There was no recorded waste land within the lease area.	Not applicable.
60	Compliance of rehabilitation of waste land within lease (iii)Method of rehabilitation	There was no recorded waste land within the lease area.	Not applicable.
6р	Compliance of environmental monitoring (core zone and buffer zone)	There was proposal for environmental monitoring during the plan period 2015-16 to 2019-20.	Environmental monitoring was carried out regularly within the core zone through consultant.
6q	General remarks of inspecting officers on PMCP compliance and progressive closure operations etc.	Not applicable.	As on 01.04.2018, out of19.84 ha of broken area, about 18.21ha area has been reclaimed. and 5.19ha area rehabilitated by afforestation 1203 trees.

Propasals Actual work

Remarks

Mineral Conservation:

Sl.No. Item

7a ROM Mineral dispatch or grade-wise sorting within lease area

As per modification in approved mining plan dated 20.05.2016, there was no proposal for grade wise sorting within the lease.

There was no grade wise sorting within the lease area. However blending of high grade ore with low grade ore was done in the mine before material is despatched.

7b wise mineral sorting i.e. manual or mechanical.

blasting was proposed in the modification in approved mining plan dated 20/05/2016. There was no proposal for grade wise sorting of ore.

Method of grade- Manual sorting Manual sorting of of Bauxite ore Bauxite ore from from OB/Waste OB/Waste material was material after done at the mine site. Grade-wise sorting of ore was done at the mine site. Two different grade of ore 40-45% Al203 grade and the other of 45-50% Al2O3 grade are properly blended at the mine site to meet the plant specification. There was no separate grade wise stacking of ore at the mine site.

Different grade 7с of mineral sorted out at mines.

blasting was proposed in the modification in approved mining plan dated 20/05/2016. There was no proposal for grade wise sorting of ore.

Manual sorting Manual sorting of of Bauxite ore Bauxite ore from from OB/Waste OB/Waste material was material after done at the mine site. Grade-wise sorting of ore was done at the mine site. Two different grade 40-45% Al203 grade and the other 45-50% Al203 grade are properly blended at the mine site to meet the plant specification. There was no separate grade wise stacking of ore at the mine site.

7d Any beneficiation process at mines beneficiation

There was no proposal for of ore proposed at

No beneficiation of ore was carried out at the mine site. The ROM grade obtained at the mines is up graded by blending the mine site. better quality bauxite at the siding before transport.

7e General remarks Not of inspecting apploafficer on Mineral conservation and beneficiation

issues

applicable.

No beneficiation was carried out at the mine site. For Mineral Conservation aspect, the lessee has deployed suitable nos. of workers for manual sorting of ore from blasted material to avoid mixing of ore with deleterious material. The low grade ore was blended with high grade material before dispatch to the railway siding.

#### Environment:

Sl.No.	Item	Propasals	Actual work	Remarks
8a	Separate removal and utilization of topsoil (Rule 32)	modification in approved mining plan dated 20.05.2016, separate	The top soil removal figure was not available. The top so generated was not stored separately but utilized for spreading over backfilled area in the process of somultaneous reclamation.	
8b	Concurrent use or storage of topsoil	As per modification in approved mining plan dated 20.05.2016, the top soil was proposed to spread over backfilled area.	The quantity of top soil generated is utilised by spreading over the backfilled area in the process of simultaneous reclamation.	

8c Separate dumps

8d

for overburden, waste rock, rejects and fines (Rule 33) There was no proposal for separate mineral

reject. Simultaneous backfilling of top soil was proposed during the

approved plan

There was no separate dump of OB, waste rock and mineral reject / dumping of OB, fines within the lease waste rock and area. The entire OB, waste material generated during the process of mining was used for simultaneous backfilling and spreading of the mined out areas followed by spreading of top soil over it.

period.

Use of overburden, waste rock, rejects and fines dumps for restoring the land to its original use

There was no proposal for separate mineral reject. Simultaneous backfilling of top soil over it was proposed in the approved document during the

plan period.

Simultaneous backfilling of OB, waste rock and mineral reject was done dumping of OB, in the mine. As reported waste rock and about 2,47,885 tonne of overburden removed during the year 2016-17 was utilised for simultaneous and spreading backfilling. During the year 2016-17 about 2.030 ha was backfilled. As on 01/04/2018, about 18.21 ha area has been rehabilitated out of 19.84 ha of excavated area.

8e Phased restoration, reclamation and rehabilitation of lands affected by mining operations (Pits, dumps

etc)

Year wise backfilling proposal as per modification in approved mining plan dated 20/05/2016 was simultaneous as under:-2015-16: 2.59 2017-18 : 3.2 2019-20 : 3.0 ha.

Thus total

out area was proposed to be backfilled/res tored during the plan period.

Simultaneous backfilling of OB, waste rock and mineral reject was done in the mine. As reported about 2,47,885 tonne of overburden removed during the year 2016-17 was utilised for backfilling. During the year 2016-17 about 2.030 ha was backfilled. As on 2016-17 : 1.68 01/04/2018, about 18.21 ha areareclimed and 5.19ha havebeen been rehabilitated out of 2018-19 : 2.01 19.84ha of excavated area. 12.47 ha mined

8f Baseline information on existence of plantation and additional plantation done (Rule 41)

During the plan period 2015-16 to proposed to plant 9685 no. of saplings over an area of 4.66 ha.

As on 01.04.2018, total 12203 no. of plantation in the mining lease area 2019-20 it was was done covering an area of 5.19ha.

8g Survival rate

There was no specific proposal for survival rate of 5.19 ha. during the plan period of 2015-16 to 2019-20.an area of 4.66 ha.

As on date of inspection, 80% survival rate was reported.area

8h Water sprinkling There was on roads to proposal control airborne water dust sprinkling

proposal of water sprinkling regularly on the haul roads as per modification in the approved mining plan dated

It was reported that regular water sprinkling arrangement was made on haul road to control the airborne dust.

8i General remarks
of inspecting
officer on
aesthetic beauty
in and around
mines area

Not applicable.

20.05.2016.

As on date of inspection, about 14.620 ha area has been backfilled / rehabilitated out of 16.300 ha of excavated area. Simultaneous backfilling of OB, waste rock and mineral reject was done in the mine. During the year 2016-17 about 2.030 ha was backfilled. As of date of inspection about 5.19 ha area has been rehabilitated by planting 12203 plants. Thus the aesthetic beauty in and around the mines area has been maintained by the lessee.

## Compliance of Rule 45:

Sl.No. Item Propasals Actual work Remarks

9a Status of submission of Monthly and Annual returns

The information furnished in the Annual year 2016-17 covering Part-I of General information about mine and labour employment, Part-II about Employment & wages, Part-IIA about Capital Structure, Part-III consists of Consumption of materials, Part-IV about Consumption of explosives, Part-V consists of General Geology & Mining under various sections, Part-VI about Production, Dispatch & Stock and finally Part-VII consists of Cost of production

The lessee submitted the Monthly return and Annual Return regularly for the period 2017-Return for the 18within stipulated time.

Scrutiny of Annual return for information on Mining Engineer, Geologist and Manager

9b

In Part-I of the Annual Return, for information regarding Mining Engineer and under item no. inspection. 8 & 9.

During inspection, the name of Mining engineer and Geologist, submitted the year 2016- in the Annual Return for the year 2016-17, were found to be correct. Sri Rajesh Ranjan Ambasta, Mining Engineer and Sri Tapas Gachhayat, Geologist has Geologist of the mine been submitted were present during

9c	Scrutiny of Annual return on land use pattern for area under pits, reclaimed area, dumps etc.	the Annual Return for the year 2016-17,	Area backfilled/reclaimed: 18.21 ha; Area rehabilitated
9d	Scrutiny of Annual return on afforestation	Return for the year2017-18, the plantation done within ML	was reclaimed / rehabilitated and an area of 5.19 ha covered under afforestation with
9e	Scrutiny of Annual return on mineral reject generation (Grade and quantity)		No Mineral Reject generation from the mine was reported during the year 2017-18.

9f Scrutiny of The ROM stock The figures given for Annual return on (opening opening and closing ROM stock and/or balance) and stocks were in graded ore Closing stock conformable with the during the figures furnished year 2017-178 through Monthly / Annual was shown as returns. given below:i. Opening stock: 40-45% A1203 grade:93.190 MT; ii. Closing stock : 40-45% A1203 grade:17876.55 MT; Production :90130 MT Despatch: 72346 .64 MT 9q Scrutiny of The sale The sale value was shown Annual return on value, ex-mine as Nil and the cost of sale value, Ex. price and production was shown as Mine price and production Rs 921.29/- per MT. production cost cost were shown in Part-VI and VII respectively of the Annual Return for the year2017-18. 9h The value of The value of Fixed Scrutiny of Assets of the lessee was Annual return on Fixed Assets fixed assets of the lessee not furnished in the was shown in Annual Return of 2017-18 Part-IIA of under Part-IIA of the the Annual Capital Return for the Structure.Depreciation year 2016-17 in fixed assets given as under Capital Rs 17258932/-.

Structure.

9k Scrutiny of mining machineries

mining machnery used

was given below. Shovel hyd-1.2cum-01unit Wheel loader-1.48cum-01

Dumper-25T-03

Air

Compressor-450cum/mn-01 water Tanker-12000ltr-01 Rock Drill-Non Elc--100mm-01

As per annual No machinery was there Annual return on return 2017-18 as mining was stopped by MOEF .

Mining has been stopped by  ${\tt MOEF}$  as lease area lies within 10 kms of wild life sanctuary.

# Details of violations observed during current inspection and compliance position of violation pointed out

	Violation observed			Show o	couse position
Rule 1	NO.	Issued on	Compliance on	Rule NO.	Issued on Compliance on
MCDR17	Rule 13(1)	14/01/2019			
MCDR17	Rule 14(3)	14/01/2019			
MCDR17	Rule 26(2)	14/01/2019	20/03/2019		

Date: (B K SINGH)

Indian Bureau of Mines